FAQ - Finding the optimal sandwich panel with **SandStat** - module SandTweak!

The optional available Modul SandTweak has the possibility to determine optimal panel from a selection of sandwich panels.

It offers the possibility to create user-defined panel portfolios or groups and to calculate them efficiently in one process.

The tabular comparison of the individual panel verifications and the respective design overview of each sandwich panel, right up to hidden fixing, enables you to determine the optimum sandwich panel for your existing static system and load with just a few mouse clicks.

A clear printout enables you to quickly show feasible alternatives in a customer meeting or within the scope of preliminary dimensioning.

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Explanation of SandTweak

At "sandwich panel selection" dialog, the optional menu item "Tools" -"SandTweak" is visible if the module is included in the respective license:

Advich panel selection ment Entry Tools Help SandTwe Brucha GmbH (Z-10.49-527) Brucha GmbH (Z-10.49-527) Brucha GmbH (Z-10.49-510) ECP Gesellschaft für GFK-Syst FALK Bouwsystemen B.V. Fracher Profil GmbH (MW - Poo Fischer Profil GmbH (MW - Poo Fischer Profil GmbH (MW - Poo Fischer Profil GmbH (MW - Poo	ak emlösungen mbH ref S] ref T]	FISCHER PROFIL A Tata Steel Enterprise
usage © roof		C <u>w</u> ali
andwich panel	☐ s <u>e</u> mi-standard panels ☐ special panels	verdeckte Befestigung [* - Wildcard-Operator]
ischerTHERM DL 700,550,4 FischerTHERM DL 800,550,4 FischerTHERM DL 1000,550, FischerTHERM DL 1200,550, FischerTHERM DL 1400,550, FischerTHERM DL 1600,550,	15 (FTS05) 15 (FTS05) 45 (FTS05) 45 (FTS05) 45 (FTS05) 50 (FTS05) 50 (FTS05)	techn. appr. Z-10.4-540 (FTS05) German technical approval / German general type approval (supporting sandwich panels)
-ischer I HERM DE 180 0,55 0,	5U (FT 505)	from 02.10.2020 valid until 02.10.2021 core material FTS 05 FTS 05 FTS 05
		hidden fastening not regulated
mat. factor		<u>h</u> elp <u>Ok</u> <u>c</u> ancel

Please note that after selecting the "SandTweak" option, the place of use (roof or wall element) is preset. If you want to change from roof to wall (or vice versa), "SandTweak" must be cancelled first. Mixed viewing of wall and roof elements is not possible due to the system.

1) Selecting the sandwich panels to be calculated

In the mask for selecting sandwich panels, after defining "roof element" or "wall element", the panels to be calculated can be selected on the left side and added to the list of panels to be compared in the right area of the mask using the "Hinzufügen" button.

X.

Sandwich panel selection		\backslash
Element Entry Tools Help		
manufacturer		SandTweak
Pflaum 5 Söhre Baugutene GmbH (Miwo nach GA 2:1713) Pflaum 5 Söhre Baugutene GmbH (Miwo nach 2:10.49555) Pflaum 3 Söhren Baugutene GmbH (Miwo nach 2:10.49557) Pflaum 3 Söhren Baugutene GmbH (Miwo nach 2:10.49557) Polmetal Pruzymski Reix Panels F. Profiles		Koniguationen
Homakowski Dammsysteme LmbH & Co. KG Romakowski GmbH & Co. KG Ruukki Deutschland GmbH	DAMM-SYSTEME	ROMA D 162-St 0,60 0,50 TL
usage Coof	C <u>w</u> all	Hinzufügen
sandwich panel		zu vergieichende Liemente
✓ standard panels ✓ standard panels	verdeckte Befestigung x suchen	DP 162 0.6/0,5 DP A/Profil 1 [SDPUR-P02] - Z-10.49-527 Drdatherm 1001 TS 120 0,50 0,50 S320 AM03 - Z-10.4-535 FischerTHERM DL 120 0,55 0,45 (FTS05)
□ special panels	[* - Wildcard-Operator]	KS1000 RW - IPN 1 120 T/Q 0,50/0,40 - S320/S280 (Z-10.49-536) G4 S 120 0,60/0,45 320/320 (Z-10.49-516)
ROMA D 122-St 0,60 0,50 TL ROMA D 142-St 0,60 0,50 TL	techn. appr. Z-10.4-549	ROMA D 162-St 0,60 0,50 TL
R0MA D 162-51 0.60 0.50 TL R0MA M 60-51 0,60 0.40 ML R0MA M 60-51 0,60 0,50 ML BDMA M 80-51 0,60 0.40 ML	German technical approval / German general type approval (supporting sandwich panels)	
ROMA M 80-St 0.60 0.50 ML ROMA M 100 St 0.60 0.40 ML	from 24.11.2020 valid until 02.01.2025	
ROMA M 100510.600.50 ML ROMA M 120510.600.40 ML ROMA M 120510.600.50 ML	core material ROMA 3, ROMA 4, ROMA 5	
ROMA M 140-St 0.60 0,40 ML ROMA M 140-St 0,60 0,50 ML	hidden fastening not regulated	
ROMA M 170-510,800,40 ML ROMA M 170-510,800,050 ML ROMA M 200-510,800,040 ML ROMA M 200-510,800,050 ML ROMA M 200-510,800,050 ML	1000 -20 -273 3 	
HOMA M 220-S1 0,60 0,50 ML ROMA P 45-S1 0,60 0,40 LL ROMA P 45-S1 0,60 0,40 LL ROMA P 60-S1 0,60 0,40 LL		Entfernen
mat. factor		help <u>Ok</u> gancel

The sandwich panels of different manufacturers and approvals can be selected, but also several sandwich panels of one manufacturer. The selection can be made by double-clicking on the respective element or by clicking on the "Hinzufügen" button.

At the bottom right of the screen, you can delete selected elements from the list by clicking "Entfernen".

Please note that the calculation time depends on the number of elements.

Note: Sandwich panels listed here are exemplary and arbitrarily chosen. Of course, almost all other element types are also selectable.

For saving possible element groupings, see section 6 in this FAQ.

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2) Definition of the tolerances, the static system and the load

The selected tolerance conditions for getting the design thicknesses of face layers t_{di} are only set for the first selected sandwich panel. The basic settings are then applied to all other types.

Subsequently, the static system is defined under "System input" and the load is defined under "Load generation" or "Manual load input" as usual.

For roof panels, SandStat internally uses the correct self-weight for the concerned panel at the calculation.

3) Starting the calculation

The calculation is then started in the "project control" screen - if necessary after adjusting the load factors and combination coefficients:

Project control	
You have defined the following system. Do you wa someth	nt to start the design, or do you want to change ning?
static system 5.0° 1 2 2 3 1 2 2 3 4 4.0 cm 14.0 cm 16.0 cm $14.0 cm$	project datas DP 162 0,60,5 DP A/Profil 1 (ISOPUR-P02) - Z-10.49-527 Ondatherm 1001 TS 120 0,55 0,45 (FTS05) FischerTHERM DL 120 0,55 0,45 (FTS05) KS1000 RW - IPN 1 120 T/Q 0,50/0,40 - S320/S280 (Z-10.49- 536) G4 S 120 0,60/0,45 320/320 (Z-10.49-516) ROMA D 162-St 0,60 0,50 TL design by DIN EN 14509 with german techn. Approval
<u>a</u> llowable span <u>allow</u> able load allowable span <u>c</u> omplete table of loads	Load factors and combination coefficients DIN EN 1990/NA: 2010-12, Tab. NA.A.1.2(B) DIN EN 1990/NA:2010-12: Kategorie H, Orte bis zu NN +1000 m load factors design (6x) change

4) Results

The results of the individual calculations are displayed in the mask shown below:

N _{BILk}
N _{RII,k}

The results are presented in tabular form as utilization in % separately for the individual verifications - both at serviceability limit state and at ultimate limit state. If no elements with hidden fixing have been selected, the corresponding table columns remain empty.

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By selecting the "extended display", the associated ultimate limit values can additionally be displayed in N/mm² or MPa:

	Normal	Stresses	Shea	r Stresses	Bearing Co	ompression	Deflection		hidde	en fastening	
	ULS	SLS	ULS	SLS	ULS	SLS	SLS	end support	N	intermediate support	N _{RII,k}
Ondatherm 100)1 TS 120 0,50 0,	50 S320 AM03	- Z-10.4-535								
A	40,5%	70,9%	26,9%	15,0%	81,0%	54,4%	13,0%				
rcelorMittal	σ1,f,d = 259	ft,d = 320	$_{\rm fCv*,d}=0{,}088$	$\mathrm{fCv}{\ast}, d=0,109$	fCc,3,d = 0,095	fCc, 3, d = 0, 118	f = 2,1 mm				
DP 162 0,6/0,	5 DP A/Profil 1 (IS	50PUR-P02) - Z	-10.49-527								
	36,7%	62,1%	24,0%	21,3%	106,6%	72,2%	12,9%				
BRUCHA	σ 1,f,d = 291	ft,d = 320	$_{\rm fCv*,d}=0,066$	$fC_{\rm V}, d = 0,082$	fCc, 3, d = 0,073	fCc, 3, d = 0,091	$f=2,1~\mathrm{mm}$				
FischerTHERM	DL 120 0,55 0,4	5 (FTS05)									
ISCHER TO	50,1%	54,9%	37,0%	19,3%	86,0%	56,5%	16,5%				
A Sud to tape of	σ 1,f,d = 276	ft,d = 350	$fC_{V*,d} = 0,088$	fCv*, d = 0,109	fCc,3,d = 0,088	fCc, 3, d = 0, 109	f = 2,7 mm				
KS1000 RW -	IPN 1 120 T/Q 0,9	50/0,40 - S320/	'S280 (Z-10.49-5	36)							
- E.	55,6%	71,0%	30,1%	15,6%	95,7%	66,7%	13,9%				
tingspan.	σ 1,f,d = 202	ft,d = 320	$_{\rm fCv*,d}=0,073$	$\mathrm{fCv}*, d=0,091$	fCc,3,d = 0,079	fCc,3,d = 0,093	f = 4,5 mm				
G4 S 120 0,60	/0,45 320/320 (Z	-10.49-516)									
dmeTecno	39,4%	75,2%	26,7%	17,3%	90,3%	67,7%	14,0%		-		
-											

Indexes:1, 2

upper, inner face layer (normal stresses)

- f, s in span, at support
- T elevated temperature
- d design value
- *n* decisive support (compression stresses)
- f decisive deflection

Important notes on the results:

- a) The results can be printed on any printer by selecting "File"/"Print". The information of this printout additionally receives the specifications of the static system as well as the load in addition to the results.
- b) For plane or lightly profiled faces, the basic value of the wrinkling stresses is applied. A reduction of the wrinkling stress depending on the selected number of fasteners is <u>not</u> performed at this point. For complete verification, the number of fasteners must be selected in a further step and if necessary the wrinkling stress reduced as a function of their number (which is then supported automatically by SandStat).
- c) For a closer look at a sandwich panel, it can be selected. By clicking the "OK" button, this panel is calculated again and the verification overview is displayed. The connections to the substructure can then be designed.

5) Hidden fixing

If sandwich panels with hidden fixing are selected, the four right columns of the results table are filled with values:

			Deutsches									_
andTweak Resultat												
	Normal	Stresses	Shear	Stresses	Bearing Co	mpression	Deflection		hidde	n fastening		
	ULS	SLS	ULS	SLS	ULS	SLS	SLS	end su 1	ipport N	intermediate support	N _{RII,k}	
C FischerTHERM	plus ML 100 0,6	3 0,50 (FTS05)										
FISCHER PROFIL	13,7%	73,5%	12,9%	14,1%	42,5%	34,7%	6,4%	59,7%	59,7%	30,8%	2,03 kN	
C Isowand vario	100 LL 0,60/0,50) - 320 (Z-10.49-6	31)									
HOESCH	18,5%	83,4%	15,6%	16,3%	66,6%	50,7%	6,5%	72,3%	72,3%	37,9%	1,95 kN	
C KS AWP/AWP	flex - Fuge A - 1	DO M/Q 0,60/0,50	(IPN3)									
Kingspan	12,2%	60,5%	14,2%	14,8%	67,5%	55,7%	6,5%	90,4%	90,4%	46,5%	1,94 kN	
C Power T FTV H	IL MS 100 0,60 0	1,60										
MO	20,0%	97,9%	30,2%	35,2%	70,2%	61,7%	6,4%	N/A	N/A	63,3%	1,71 kN	
extended display								cancel				
								Address				

The utilization factor at first support (1), at last support (N) and the most unfavorable intermediate support is considered. The "best" variant of the hidden fixing is used in this analysis, provided that the calculation basis allows this.

The column " $N_{\text{RII},k}$ " shows the associated required characteristic tensile capacity value of the fastener (tearing out of the substructure as well as failure of the fastener) in kN.

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The "extended display" shows additional information such as the required edge distance (eR) and - in brackets - the number of intermediate supports where the hidden fixing is possible.

Example: "(2/2)" both intermediate supports can be executed with hidden fixing.

"(2/3)" only two of the three intermediate supports can be executed with hidden fixing.

	Normal Stresses		Shear Stresses Bearing Compression			Deflection		hidde	den fastening			
	ULS	SLS	ULS	SLS	ULS	SLS	SLS	end s 1	upport N	intermediate support	N _{RII,k}	
FischerTHER	M plus ML 100 0	,63 0,50 (FTS05)										
ISCHER D	25,7%	86,3%	17,2%	16,1%	56,7%	41,0%	7,8%	70,7%	71,5%	53,9%	2,84 kN	
	σ2,f,d = 135	σ1,s,T,d = 86	fCv, d = 0,088	fCv, d = 0,109	fCc, 4, d = 0,088	fCc, 4, d = 0, 109	f = 3,1 mm	eR = 80	eR = 80	(3/3)		
loowand varie	5 100 LL 0,60/0,	50 - 320 (Z-10.49-	631)									
	35,2%	98,5%	20,8%	18,9%	88,7%	61,4%	8,0%	86,2%	89,0%	67,6%	2,80 kN	
HOESCH	σ2,f,d = 98	σ 1,s,T,d = 77	$\mathrm{fCv}, d=0,073$	$\mathrm{fCv}, \mathrm{d}=0,091$	fCc, 4, d = 0,056	fCc, 4, d = 0,072	f = 3,2 mm	eR = 60	eR = 60	(3/3)		
KS AWP/AW	P flex - Fuge A -	100 M/Q 0,60/0,5	0 (IPN3)									
100 m	27,1%	71,7%	18,9%	17,2%	90,0%	67,4%	8,0%	74,5%	77,3%	83,0%	2,79 kN	
Kingspan.	$\sigma_{2,f,d} = 127$	σ 1,s,T,d = 106	fCv, d = 0,080	$\mathbf{f}\mathrm{Cv}, \mathbf{d} = 0,100$	fCc,4,d = 0,056	fCc,4,d = 0,065	f = 3,2 mm	eR = 50	eR = 50	(3/3)		
Power T FTV	HL MS 100 0,60	0,60										
TRI	35,6%	114,5%	40,3%	38,9%	93,6%	69,7%	7,9%	N/A	N/A	106,7%	2,31 kN	
MO	σ1,f,T,d = 80	σ 1,s,T,d = 74	$fC_{V,d} = 0.038$	$fC_{\rm V}, d = 0,046$	fCc,4,d = 0,053	fCc, 4, d = 0,065	f = 3,2 mm			(2/3)		
,												

Important remarks concerning hidden fixings:

- a) In case of different designs of the hidden fixing (e.g. with or without load distribution plate, different load distribution plates or number of fasteners, etc.), the design with the highest resistance value $N_{RV,k}$ is used separately for the intermediate support(s) or for the respective end support(s) (with the corresponding boundary conditions).
- b) The option "verdecktPlus" (additional visible fixings see FAQ "The new fastener mask in SandStat") is not considered at this point.
- c) Only the failure of the hidden fixing is considered. In a subsequent step, the fastener itself or the pull-out of the substructure must also be considered. For this purpose, the value "N_{RII,k}" [kN] is specified, which must be reached by the fixing. This value is the unfavorable value of the end or intermediate support and refers to a single fastener.

- d) Furthermore SandStat does not take into account a possibly existing thin-walled assymetrical substructure with the required reduction of the resistance values to 70%.
- e) Possible additional verifications of the shear force bearing capacity and interaction verifications of the fasteners are not considered at this point for the time being.
- 6) Panel group configuration

During panel selection, the selected panels can be saved in a configuration file. For subsequent calculations and considerations this configuration can be read in again, in order not to have to search and group all elements again.

For this please select in the sandwich panel selection - after adding the panels - the icon in the upper area and enter the designation in the following mask.

A configuration that is not required can be deleted by selecting the red cross \mathbf{x} .